

# **V86 Series Ball Valves** VC86 Series CNG/NGV Valves

No. V86-10 May 2016

Pressure Rating up to 689 bar (10,000psig)



### **Features**

- · High pressure up to 10,000 psi (689 bar).
- · Blowout proof design with internally loaded stem.
- · Handle indicates the flow direction.
- · Positive stop with a robust stop pin.
- · High flow rate with maximum orifice.
- · Various end ports including DK-Lok tube port.
- · Various flow control with side and bottom inlet port on 3-way diverter valves.



Table 1. Materials of Construction

|    | Component               | Materials<br>Grade/ASTM Specification   |
|----|-------------------------|---|
| 1  | Body                    | 66216/4276 4470   |
| 2  | Ball                    | SS316/A276 or A479  |
| 3  | Seat (2)                | PVDF, standard for V86 Series<br>Optional PCTFE<br>PEEK, standard for VC86 Series |
| 4  | Disc Spring (2)         | Type 630/A564, applicable to<br>VC86 Series                                       |
| 5  | End Seal (2)            | FKM Oring for V86 Series<br>HNBR O-ring for VC86 Series                           |
| 6  | End Connector (2)       | SS216/A276 A470   |
| 7  | Stem                    | SS316/A276 or A479  |
| 8  | Bearing                 | PTFE  |
| 9  | Packing                 | PIFE  |
| 10 | Gland                   | SS316/ ASTM A276 or ASTM A479   |
|    | Lever Handle            |   |
| 11 | Optional Oval<br>Handle | SS304 handle with vinyl sleeve  |
| 12 | Washer                  | SS304   |
| 13 | Stem Nut                | SS304   |
| 14 | Stop Pin                | SS304   |

- · Wetted parts and lubricants listed in blue.
- · Fluorinated-based lubricant

### **CNC/NGV Certifications**

VC86 Series with PEEK seat and HNBR O-rings are available with CNG/NGV certifications.

The sealing material of seat and O-rings are selected for compatible with CNG.

VC86 Series with the live loaded compensation disc spring reacts on ball movement in both low and high pressure systems in CNG and NGV applications.



Table 2. Pressure - Temperature Rating for CNG Service

| Valve Series         | Certificates     | ECE R110                      | ANSI / AGA NGV 3.1-1995<br>CGV NGV 12.3-M95 | ANSI / IAS NGV 4.6-1999<br>CSA 12.56-M99 | ISO 15500                     |
|----------------------|------------------|-------------------------------|---|--|-------------------------------|
|                      | Certificate No.  | 110R-000181                   | 2010-REPORT-002 (00)                        | 2010-REPORT-003 (00)                     | 2010-REPORT-001- (00)         |
| VC86 Series          | Classification   | Class 0                       | manual valve                                | manual valve (Class B)                   | manual valve                  |
| 2-way<br>ball valves | Temperature      | -40 to 120 °C (-40 to 250 °F) | -40 to 121 °C (-40 to 250 °F)               | -40 to 65 °C (-40 to 150 °F)             | -40 to 121 °C (-40 to 250 °F) |
| buil valves          | Working Pressure | 274 bar @ 120 °C              | 273 bar @ 121 °C                            | 293 bar @ 65 °C                          | 273 bar @ 121 °C              |



























**IDK-LOK** Corporation www.dklok.com

### Operation

- · 2-way positive shut off and 3-way directional control of fluids in process, power and instrument application.
- · Valves are designed to control fluids in full open or full closed position.
- Valves that have not been actuated for a period of time may have a higher initial actuation torque.
- · Valves must be in open position during system test not to damage the valve seat.
- · Sour Gas Service NACE MR0175 available.

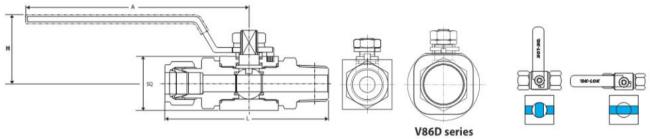
### **Factory Test**

Every valve is tested with nitrogen gas @1,000 psig (68 bar) for leakage at the seat to a maximum allowable leak rate of 0.1 SCCM. The stem packing is tested with nitrogen gas @1,000 psig for no detectable leakage.

#### Cleaning and Packaging

Every valve is cleaned and packaged in accordance with DK-Lok cleaning standard DC-01. Special cleaning and packaging in accordance with DK-Lok DC-11 ensures compliance with product cleaning of ASTM G93 Level C is available for valves with PCTFE seat.

### 2-Way On-off Valves



### **Ordering Information and Dimensions**

| Ba              | asic  | End Connections      | Orifice     | C.        |              | Dimensions mm (in.)         |               |                |
|-----------------|-------|----------------------|-------------|-----------|--------------|-----------------------------|---------------|----------------|
| Ordering Number |       | Inlet & Outlet       | mm (in.)    | Cv        | Α            | Н                           | L             | SQ             |
|                 | D-4T  | 1/4 in. DK-Lok       | 4.8 (0.19)  | 1.2       |              |                             | 97.12 (3.82)  |                |
| [               | D-6T  | 3/8 in. DK-Lok       | 7.1 (0.28)  | 3.7       |              |                             | 104.5 (4.11)  |                |
|                 | D-8T  | 1/2 in. DK-Lok       | 10.0 (0.39) |           |              |                             | 109.6 (4.31)  |                |
|                 | F-4N  | 1/4 in. Female NPT   |             | 7.5       | 100.2        | 20.4                        | 74.0 (2.91)   | 22.0           |
|                 | F-6N  | 3/8 in. Female NPT   | 10.0 (0.39) | 7.5       | 108.3        | 38.4                        | 77.0 (3.03)   | 32.0<br>(1.26) |
| VC86A-          | F-8N  | N 1/2 in. Female NPT |             |           | (4.26)       | (1.52)                      | 85.0 (3.35)   |                |
|                 | M-4N  | 1/4 in. Male NPT     | 7.1 (0.28)  | 3.7       |              |                             | 95.4 (3.76)   |                |
|                 | M-6N  | 3/8 in. Male NPT     | 10.0 (0.30) | 7.2       |              |                             | 95.4 (3.76)   |                |
|                 | M-8N  | 1/2 in. Male NPT     | 10.0 (0.39) | 7.5       |              |                             | 100.2 (3.94)  |                |
|                 | F-8N  | 1/2 in. Female NPT   | 12.7 (0.50) | 10.1      |              | 149.0 50.8<br>(5.86) (2.00) | 89.0 (3.50)   | 40.0 (1.57)    |
|                 | F-12N | 3/4 in. Female NPT   |             |           |              |                             | 90.0 (3.54)   |                |
| V86B-           | D-12M | 12mm DK-Lok          | 10.0 (0.39) |           | 1400         |                             | 112.6 (4.43)  |                |
|                 | D-16M | 16mm DK-Lok          | 12.7 (0.50) |           |              |                             | 115.0 (4.53)  |                |
| VC86B-          | D-8T  | 1/2 in. DK-Lok       | 10.4 (0.41) |           | (3.00)       |                             | 114.6 (4.51)  |                |
|                 | D-10T | 5/8 in. DK-Lok       | 12.7 (0.50) |           |              |                             | 114.4 (4.50)  |                |
|                 | D-12T | 3/4 in. DK-Lok       | 12.7 (0.50) |           |              |                             | 114.8 (4.52)  |                |
|                 | F-12N | 3/4 in. Female NPT   | 19.0 (0.75) | 30.0      |              |                             | 96.0 (3.78)   |                |
|                 | F-16N | 1 in. Female NPT     | 19.0 (0.75) | 30.0      |              |                             | 111.0 (4.37)  |                |
| V86C-           | D-12T | 3/4 in. DK-Lok       | 15.7 (0.62) | 19.0      | 149.0        | 56.0                        | 125.0 (4.92)  | 50.0           |
| VC86C-          | D-16T | 1 in. DK-Lok         | 19.0 (0.75) | 30.0      | (5.86)       | (2.20)                      | 134.0 (5.27)  | (1.97)         |
|                 | M-12N | 3/4 in. Male NPT     | 15.7 (0.62) | 19.0      |              |                             | 119.0 (4.68)  |                |
|                 | M-16N | 1 in. Male NPT       | 19.0 (0.75) | 30.0      |              |                             | 129.0 (5.07)  |                |
| VC86D-          | F-16N | 1 in. Female NPT     | 25.0 (0.98) | Full Bore | 193.7 (7.62) | 84.1 (3.31)                 | 112.90 (4.44) | 70 (2.76       |

### CNG valve ordering number:

The basic ordering number listed in black are not for CNG/NGV applicable valves.

Table 3. 2-Way Valve Actuation Torque

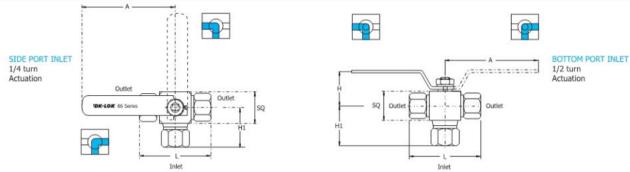
Standard Valves

| Valve<br>Series | System Pressures, bar (psig) |                 |             |  |  |  |
|-----------------|------------------------------|-----------------|-------------|--|--|--|
|                 | 0 (0)                        | 334 (5000)      | 413 (6000)  |  |  |  |
|                 | Torqu                        | Torque Unit: Nm |             |  |  |  |
| V86A            | 3.92 (2.89)                  | -               | 6.37 (4.69) |  |  |  |
| V86B            | 7.35 (5.42)                  | 10.30 (7.59)    | -           |  |  |  |
| V86C            | 12.26 (9.04)                 | 19.61 (14.46)   | -           |  |  |  |

### CNG/NGV Valves

|                 | System Pressures, bar (psig) |            |  |  |  |
|-----------------|------------------------------|------------|--|--|--|
| Valve<br>Series | 0 (0)                        | 344 (5000) |  |  |  |
|                 | Torque                       | Unit: Nm   |  |  |  |
| VC86B           | 5.19                         | 10.59      |  |  |  |
| VC86C           | 2.15                         | 5.88       |  |  |  |
| VC86D           | 7.35                         | 9.80       |  |  |  |

### 3-Way Diverter Valves



V86 3-way ball valve is designed to switch media through the inlet port and direct it to out of two outlet ports.

### **Ordering Information and Dimensions**

| E                      | Basic          | Fud Commontions              | Orifice                           |                         | Dimensio      | ons mm (in.) |              | SQ          |             |      |  |             |             |  |
|------------------------|----------------|------------------------------|-----------------------------------|-------------------------|---------------|--------------|--------------|-------------|-------------|------|--|-------------|-------------|--|
| Ordering Number        |                | ber End Connections mm (in.) |                                   | A H                     |               | H1           | H1 L         |             |             |      |  |             |             |  |
|                        | 3*- D-4T-      | 1/4 in. DK-Lok               | 4.8 (0.19)                        |                         |               | 50.9 (2.0)   | 97.12 (3.82) |             |             |      |  |             |             |  |
| 3*- D-6T-<br>3*- D-8T- | 3/8 in. DK-Lok | 7.1 (0.28)                   | 108.3                             |                         | 53.0 (2.09)   | 104.5 (4.11) | 32.0         |             |             |      |  |             |             |  |
|                        | 1/2 in. DK-Lok |                              |                                   | 108.3 38.4              | 55.8 (2.20)   | 109.6 (4.31) |              |             |             |      |  |             |             |  |
| V86A-                  | 3*- F-4N -     | 1/4 in. Female NPT           | 10.0 (0.39) 41.5 (1.64) 77.0 (3.6 | 10.0 (0.39) 41.5 (1.64) | (4.26) (1.52) | 40.0 (1.57)  | 74.0 (2.91)  | (1.26)      |             |      |  |             |             |  |
|                        | 3*- F-6N-      | 3/8 in. Female NPT           |                                   |                         |               | 77.0 (3.03)  |              |             |             |      |  |             |             |  |
|                        | 3*- F-8N-      | 1/2 in. Female NPT           |                                   |                         | 45.5 (1.79)   | 85.0 (3.35)  |              |             |             |      |  |             |             |  |
|                        | 3*- F-8N-      | 1/2 in. Female NPT           | 427/250                           | 127(050)                | -             |              |              |             |             |      |  | 55.0 (2.17) | 89.0 (3.50) |  |
| VOCD                   | 3*- F-12N-     | 3/4 in. Female NPT           |                                   |                         |               | 149.0        | 50.8         | 55.0 (2.17) | 90.0 (3.54) | 40.0 |  |             |             |  |
| V86B-                  | 3*- D-10T-     | 5/8 in. DK-Lok               | 12.7 (0.50)                       | (5.86)                  | (5.86) (2.00) | 67.2 (2.66)  | 114.4 (4.50) | (1.57)      |             |      |  |             |             |  |
|                        | 3*- D-12T-     | 3/4 in. DK-Lok               |                                   |                         |               | 67.7 (2.66)  | 115.0 (4.53) |             |             |      |  |             |             |  |
|                        | 3*- D-12T-     | 3/4 in. DK-Lok               | 15.7 (0.62)                       |                         |               | 75.3 (2.96)  | 125.0 (4.92) |             |             |      |  |             |             |  |
| V86C-                  | 3*- D-16T-     | 1 in. DK-Lok                 |                                   | 149.0                   | 56.0          | 80.0 (3.15)  | 134.0 (5.27) | 50.0        |             |      |  |             |             |  |
| V80C-                  | 3*- F-12N-     | 3/4 in. Female NPT           | 19.0 (0.75)                       | (5.86)                  | (2.20)        | 59.5 (2.34)  | 96.0 (3.78)  | (1.97       |             |      |  |             |             |  |
|                        | 3*- F-16N-     | 1 in. Female NPT             |                                   |                         |               | 67.0 (2.64)  | 111.0 (4.37) |             |             |      |  |             |             |  |

All dimensions shown are for reference only and are subject to change.

#### Side and Bottom Port Valve Ordering Information

To order side port entry valve, replace \* with S, to order bottom port entry valve, replace \* with B.

Examples: V86A-3S-D-4T-S, V86A-3B-D-4T-S.

Table 5. 2-way Valve Pressure and Temperature Rating

| Valve<br>Series | Seat<br>Material | Maximum Working<br>Pressure<br>at -54 ~ 21°C (-65 ~ 70°F)<br>psig(bar) | Temperature<br>Rating<br>°C(°F) |
|-----------------|------------------|--|---------------------------------|
| V86A            | PVDF             | 6,000 (412)  | -30 to 130<br>(-22 to 266)      |
|                 | PCTFE            | 6,000 (413)  | -30 to 180<br>(-22 to 356)      |
|                 | PEEK             | 10,000 (689)   | -54 to 260<br>(-65 to 500)      |
|                 | PVDF             | 5,000 (344)  | -30 to 110<br>(-22 to 230)      |
| V86B<br>V86C    | PCTFE            | 5,000 (344)  | -30 to 160<br>(-22 to 320)      |
|                 | PEEK             | 6,000 (413)  | -40 to 210<br>(-40 to 410)      |
| V86D            | PCTFE            | 6,000 (413)  | -40 to 160<br>(-40 to 320)      |

Note: Refer to table 2 for VC86 series's Pressure and Temperature Rating

Table 4. 3-way Valve Actuation Torque

| V-1             | System Pressures, bar (psig) |            |            |  |  |
|-----------------|------------------------------|------------|------------|--|--|
| Valve<br>Series | 0 (0)                        | 206 (3000) | 275 (4000) |  |  |
| series          | Torque Unit: Nm              |            |            |  |  |
| V86A            | 3.92                         | 121        | 4.90       |  |  |
| V86B            | 7.35                         | 7.85       | -          |  |  |

Table 6. 3-way Valve Pressure and Temperature Rating

| Valve<br>Series    | Seat  | Maximum Working<br>Pressure<br>at -54~21°C (-65~70°F)<br>psig (bar) | Temperature<br>Rating<br>°C(°F) |
|--------------------|-------|---|---------------------------------|
| V86A-3*            | PVDF  | 4.000 (375)   | -30 to 130<br>(-22 to 266)      |
|                    | PCTFE | 4,000 (275)   | -30 to 180<br>(-22 to 356)      |
|                    | PEEK  | 6,000 (413)   | -40 to 230<br>(-40 to 446)      |
|                    | PVDF  | 2.000 (205)   | -30 to 110<br>(-22 to 230)      |
| V86B-3*<br>V86C-3* | PCTFE | 3,000 (206)   | -30 to 160<br>(-22 to 320)      |
|                    | PEEK  | 4,000 (275)   | -40 to 210<br>(-40 to 410)      |

Locking Nut

### **Options**

### **Locking Nut & Panel Mounting**

Ordering designator: P1

Addition locking nut below handle makes the valve panel mountable.

Disassemble the handle prior to panel mounting.

|              | Р                | m                |  |
|--------------|------------------|------------------|--|
| Valve Series | Panel Hole Drill | Panel Thickness  |  |
| V86A         | 30.0 (1.18)      |                  |  |
| V86B         | 38.0 (1.50)      | Max. 4.0 (0.157) |  |
| V86C         | 38.0 (1.50)      |                  |  |

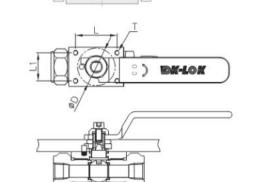
### **Screw Hole for Panel Mounting**

Ordering Designator: P2

Additional four (4) screw holes on the top of valve makes the valve panel mountable.

Disassemble the handle prior to panel mounting.

|              |             |             |         | mm (i       |
|--------------|-------------|-------------|---------|-------------|
| Valve Series | L           | L1          | Т       | D           |
| V86A         | 34.0 (1.33) | 23.0 (0.91) | M4×0.7P | 30.0 (1.18) |
| V86B         | 36.0 (1.42) | 29.0 (1.14) | M5×0.8P | 38.0 (1.50) |
| V86C         | 40.0 (1.57) | 35.0 (1.37) | M6×1.0P | 38.0 (1.50) |



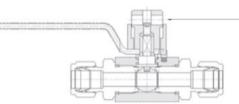
## "Lift-Turn" Locking Device

Ordering Designator: LD

Dk Tech patented "Lift-Turn" safety locking device allows you to lock the valve manually either in open or close position.

The locking device consists of study upper and lower locking detents made out of stainless steel.

Note: LD option applicable to 2-way valves.



Pad-Lock applicable 7.2mm (0.28in) hole constructed on upper locking detent.

You may apply a pad-lock to secure the valve in the open or close position.

### **Ordering Information**

Select the desired basic ordering number, and options from designators listed below.

| V86A-D-4T   | -PC  |   |                     | - OH  | - S             |
|-------------|--|---|---------------------|---|-----------------|
| V86B-F-12N  |  |   | -LD                 |   | - S             |
| VC86B-D-12M | •  | - PC  | *                   | •   | - <b>S</b>      |
|             | Seat   | Panel Mounting  | Locking Device      | Handle  | Body Material   |
|             | Nil: PEEK, standard for VC86 series<br>Nil: PVDF, standard for V86 series<br>PC: PCTFE<br>PK: PEEK<br>PV: PVDF | P1 : Locking nut &<br>panel mounting<br>P2 : Screw hole for<br>panel mounting | LD : Locking Device | Nil : Standard Lever Handle<br>OH : Oval Handle<br>OH option is applicable<br>to 2-way V86A Series<br>valves. | <b>S</b> :SS316 |

### Safe Valve Selection

The selection of a valve for any application or system design must be considered to ensure safe performance. Valve function, valve rating, material compatibility, proper installation, operation and maintenance remain the sole responsibility of the system designer and the user. DK-Lok accepts no liability for any improper selection, installation, operation or maintenance.





Mailing Address

7, Golden root-ro 129beon-gil, Juchon-myeon, Gimhae-si, Gyeongsangnam-do, South Korea 621-842 DK-Lok contact information Tel. (82) 55-338-0114

Fax. (82) 55-901-0143 E-mail: sales@dklok.com For International customers Tel. (82) 55-338-0031/2 Fax. (82) 55-901-0142 E-mail: dklok@dklok.com